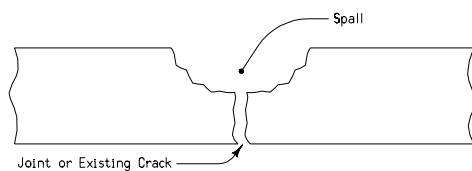
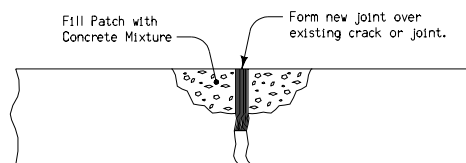


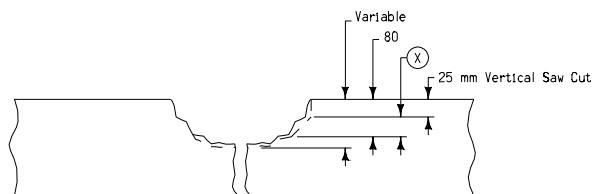
TYPICAL PATCH SHAPES



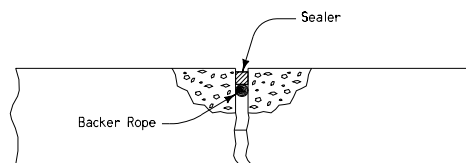
EXISTING SPALLED JOINT



JOINT FORMED AND CONCRETE PLACED



(X) = Vertical to a 1:1 slope in millimeters  
VERTICAL SAW CUT AND REMOVAL OF SPALLED MATERIAL



Sand Blast and Reseal Joint  
PLACEMENT WITH SEALER AND BACKER ROPE

All dimensions given in millimeters unless noted.

METRIC VERSION	M	Iowa Department of Transportation Highway Division	
		STANDARD ROAD PLAN	RR-6
		REVISION: NEW; Replaces Detail Sheet 532-8	REVISION NO. NEW
		APPROVED BY <i>William J. Sten</i> DESIGN METHODS ENGINEER	REVISION DATE 04-30-02
		PARTIAL DEPTH PCC PATCHES	